

## Chemical Compatibility

	Material								Minisart® Types										
	PES membrane	SFCA membrane	PTFE membrane	RC membrane	Nylon membrane	GF depth filter	Housing MBS	Housing PP	Minisart® HighFlow	Minisart® NML Ophthalsart	Minisart® NML Plus	Minisart® NML GF	Minisart® HY	Minisart® Air	Minisart® RC	Minisart® NY	Minisart® NY Plus	Minisart® SRP	Minisart® PES
Filter Membrane	PES	(SF)CA	PTFE	RC	PA				PES	(SF)CA	(SF)CA		PTFE	RC	PA	PA	PTFE	PES	
Pre-Filter						GF			-	-	GF	GF	-	-	-	GF	-	-	
Housing Material							MBS	PP	MBS	MBS	MBS	MBS	MBS	PP	PP	PP	PP	PP	
<b>Sterilization</b>																			
Ethylene oxide	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	
Gamma irradiation	++	++	<sup>1</sup>	++	-	++	++	-	++	++	++	++	<sup>1</sup>	-	-	-	-	-	
Autoclaving 121°C, 30 min	++	++	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	
<b>Solvents</b>																			
Acetone	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	-	
Acetonitrile	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	-	
Benzene	+	+	-	++	++	++	-	++	-	-	-	-	-	++	++	++	-	+	
Benzyl alcohol	+	+	++	++	++	++	-	+	-	-	-	-	-	++	++	++	++	+	
n-Butyl acetate	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	-	
n-Butanol	++	++	++	++	++	++	+	++	+	+	+	+	+	++	++	++	++	++	
Cellosolve	+	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	+	
Chloroform	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	-	
Cyclohexane	-	-	++	++	++	++	+	+	-	-	-	-	+	+	+	+	+	-	
Cyclohexanone	-	-	++	++	++	++	-	+	-	-	-	-	+	+	+	+	+	-	
Diethylacetamide	-	-	-	++	++	++	-	++	-	-	-	-	-	++	++	++	-	-	
Diethyl ether	-	+	-	++	++	++	-	++	-	-	-	-	-	++	++	++	-	-	
Dimethyl formamide	-	-	++	+	+	++	-	++	-	-	-	-	-	+	+	+	++	-	
Dimethylsulfoxide	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	-	
Dioxane	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	-	
Ethanol, 98%	++	++	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	
Ethyl acetate	-	-	++	++	++	++	-	+	-	-	-	-	-	+	+	+	+	-	
Ethylene glycol	++	+	++	++	++	++	+	++	+	+	+	+	+	++	++	++	++	++	

### Legend

++ High compatibility  
+ Limited compatibility

- Not compatible

<sup>1</sup> Gamma irradiation feasible for Minisart® Air

	Material								Minisart® Types										
	PES membrane	SFCA membrane	PTFE membrane	RC membrane	Nylon membrane	GF depth filter	Housing MBS	Housing PP	Minisart® HighFlow	Minisart® NML Ophthalsart	Minisart® NML Plus	Minisart® NML GF	Minisart® HY	Minisart® Air	Minisart® RC	Minisart® NY	Minisart® NY Plus	Minisart® SRP	Minisart® PES
Filter Membrane	PES	(SF)CA	PTFE	RC	PA				PES	(SF)CA	(SF)CA		PTFE	RC	PA	PA	PTFE	PES	
Pre-Filter						GF			-	-	GF	GF	-	-	-	GF	-	-	
Housing Material							MBS	PP	MBS	MBS	MBS	MBS	MBS	PP	PP	PP	PP	PP	PP
Formamide	++	-	+	+	++	++	++	++	++	-	-	-	+	+	++	++	++	++	++
Glycerin	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++	++
n-Heptane	+	+	+	++	++	++	++	+	+	+	+	+	+	+	+	+	+	+	+
n-Hexane	+	+	+	++	++	++	++	+	+	+	+	+	+	+	+	+	-	+	+
Isobutanol	++	+	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	++
Isopropanol	++	++	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	++
Isopropyl acetate	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	-
Methanol, 98%	+	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	+
Methyl acetate	-	-	++	++	++	++	-	+	-	-	-	-	-	+	+	+	+	+	-
Methylene chloride	-	-	-	++	++	++	-	++	-	-	-	-	-	++	++	++	-	-	-
Methyl ethyl ketone	-	+	++	++	++	++	-	+	-	-	-	-	-	+	+	+	+	+	-
Methyl isobutyl ketone	-	-	++	++	++	++	-	+	-	-	-	-	-	+	+	+	+	+	-
Monochlorobenzene	+	+	-	++	++	++	-	+	-	-	-	-	-	+	+	+	-	+	+
Nitrobenzene	-	-	++	++	+	++	-	+	-	-	-	-	-	+	+	+	+	+	-
n-Pentane	++	++	-	++	++	++	+	+	+	+	+	+	+	+	+	+	-	+	+
Perchloroethylene	-	-	-	++	++	++	-	+	-	-	-	-	-	+	+	+	-	-	-
Petroleum ether	+	++	-	++	++	++	+	++	+	+	+	-	++	++	++	++	-	+	+
<b>Solvents (continued)</b>																			
Pyridine	-	-	++	++	++	++	-	++	-	-	-	-	-	++	++	++	++	++	-
Tetrahydrofuran	-	-	-	++	++	++	-	++	-	-	-	-	-	++	++	++	-	-	-
Toluene	-	+	-	++	++	++	-	+	-	-	-	-	-	+	+	+	-	-	-
Trichloroethylene	-	+	++	++	++	++	-	+	-	-	-	-	-	+	+	+	+	+	-
Xylene	-	+	-	++	++	++	-	+	-	-	-	-	-	+	+	+	-	-	-
<b>Acids</b>																			
Acetic acid, 25%	+	+	++	++	-	++	+	++	+	+	+	+	+	++	-	-	++	+	+
Acetic acid, 80%	-	-	++	+	-	++	-	+	-	-	-	-	-	+	-	-	+	-	-
Hydrofluoric acid, 50%	+	-	++	+	-	++	-	+	-	-	-	-	-	+	-	-	+	+	+
Perchloric acid, 25%	-	-	++	-	-	++	-	+	-	-	-	-	-	-	-	-	+	-	-
Phosphoric acid, up to 10%	+	+	++	-	-	++	+	+	+	+	+	+	+	-	-	-	+	+	+

**Legend**

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Filter Membrane	PES	(SF)CA	PTFE	RC	PA				PES	(SF)CA	(SF)CA		PTFE	RC	PA	PA	PTFE	PES	
Pre-Filter						GF			-	-	GF	GF	-	-	-	GF	-	-	
Housing Material							MBS	PP	MBS	MBS	MBS	MBS	MBS	PP	PP	PP	PP	PP	
Phosphoric acid, 86%	+	+	++	-	-	++	-	+	-	-	-	-	-	-	-	-	+	+	
Nitric acid, 30%	+	-	++	-	-	++	+	+	+	-	-	-	+	-	-	-	+	+	
Nitric acid, conc.	-	-	++	-	-	++	-	-	-	-	-	-	-	-	-	-	-	-	
Hydrochloric acid, 20%	++	-	++	-	-	++	+	+	+	-	-	-	+	-	-	-	+	+	
Sulfuric acid, 25%	+	-	++	+	-	++	++	++	+	-	-	-	++	+	-	-	++	+	
Sulfuric acid, 98%	-	-	++	-	-	++	-	-	-	-	-	-	-	-	-	-	-	-	
Trichloroacetic acid, 25%	-	-	++	++	-	++	-	+	-	-	-	-	-	+	-	-	+	-	
<b>Bases</b>																			
Ammonia, 1N	++	+	++	+	++	++	+	++	+	+	+	+	+	+	++	++	++	++	
Ammonium hydroxide, 25%	+	+	++	+	++	+	-	+	-	-	-	-	-	+	+	+	+	+	
Potassium hydroxide, 32%	++	-	++	-	+	+	-	++	-	-	-	-	-	-	+	+	++	++	
Sodium hydroxide, 1N	++	-	-	+	++	+	-	++	-	-	-	-	+	++	+	-	++	++	
Sodium hydroxide, 32%	++	-	-	-	+	-	-	+	-	-	-	-	-	-	+	-	-	+	
<b>Aqueous solutions</b>																			
Formaldehyde, 30%	+	++	++	+	++	++	+	+	+	+	+	+	+	+	+	+	+	+	
Sodium hypochlorite, 5%	++	-	++	-	-	++	+	+	+	-	-	-	+	-	-	-	+	+	
Hydrogen peroxide, 35%	++	-	++	-	-	++	+	++	+	-	-	+	+	-	-	-	++	++	
<b>pH range</b>																			
pH 1 to 14	-	-	++	-	-	++	-	++											
pH 1 to 13	++	-	++	-	-	++	-	++											
pH 3 to 14	+	-	++	+	++	++	-	++											
pH 3 to 12	++	-	++	++	++	++	+	++											
pH 4 to 8	++	++	++	++	++	++	++	++											

The chemical compatibility guide could be confirmed either by a literature review or by laboratory tests. Please consider that compatibilities can be influenced by various factors. Therefore, we recommend that you confirm compatibility with the liquid you want to filter by performing a trial filtration run before you start your actual filtration.

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<sup>1</sup> Gamma irradiation feasible for Minisart® Air

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